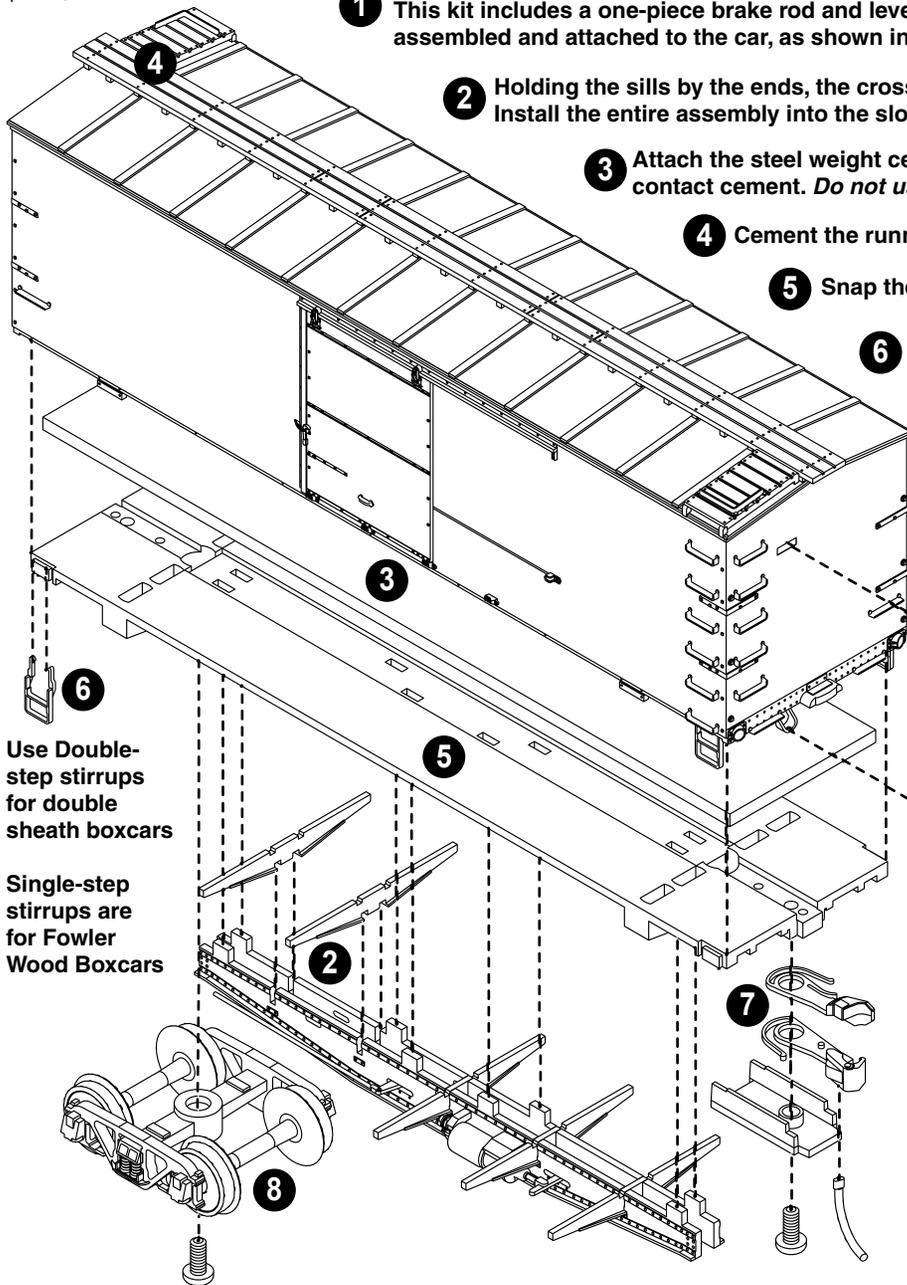




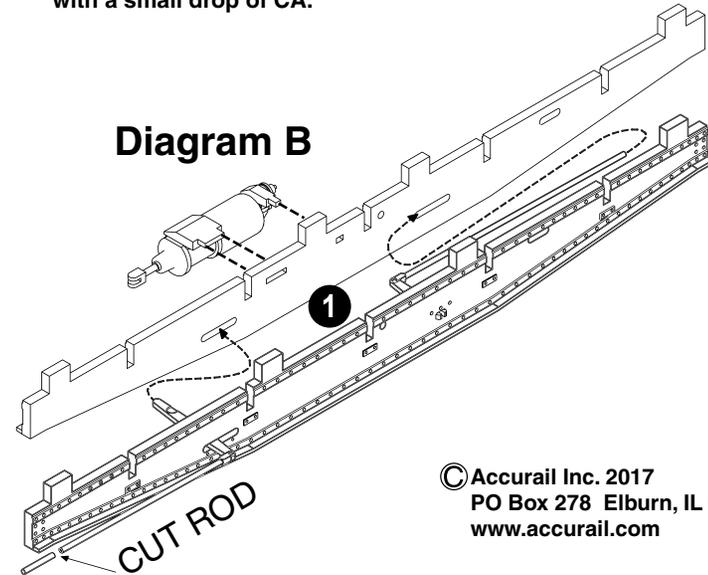
**ACCURAIL®**  
MADE IN THE USA

# 1300, 1700 Series 36' Double Sheath Wood Boxcar



- 1** **IMPORTANT:** This kit includes a one-piece brake rod and lever molding. It must be threaded through the two center sills before the sills and cross bearers are assembled and attached to the car, as shown in Diagram B. The long end of the rod can be cut back to the end of the sill for ease of handling.
- 2** Holding the sills by the ends, the cross bearers are installed from the top of the sills using liquid plastic cement. Install the entire assembly into the slots in the floor.
- 3** Attach the steel weight centered on the top of the floor using double faced tape, silicone sealant, or water based contact cement. *Do not use solvent-based cement or it may cause the floor to warp.*
- 4** Cement the running boards and brake platform in place from inside the body.
- 5** Snap the floor into the body with the brake cylinder pointing towards the end with the brake platform.
- 6** Slide the sill steps into the slots at the corners of the floor. They may need cement. Water based cement such as white glue will lock them in place but still allow the body to be removed for maintenance. Use Double Step stirrups for Double Sheath Wood Boxcars. Single Step stirrups are for Fowler Wood Boxcars
- 7** Assemble and install the couplers. Holes are provided to directly mount Accumate® PROTO:HO scale size couplers and draft gear (not included) if you prefer.
- 8** Install the trucks and wheels. Do not overtighten screws.
- 9** Cut the brake staff wire 1-5/8" (Scale 11Ft. 8 In.) long. Slide it through the hole in the brake step and cement the bottom to the bracket using CA. Install the brake wheel with a small drop of CA.

**Diagram B**



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PO Box 278 Elburn, IL 60119  
www.accurail.com