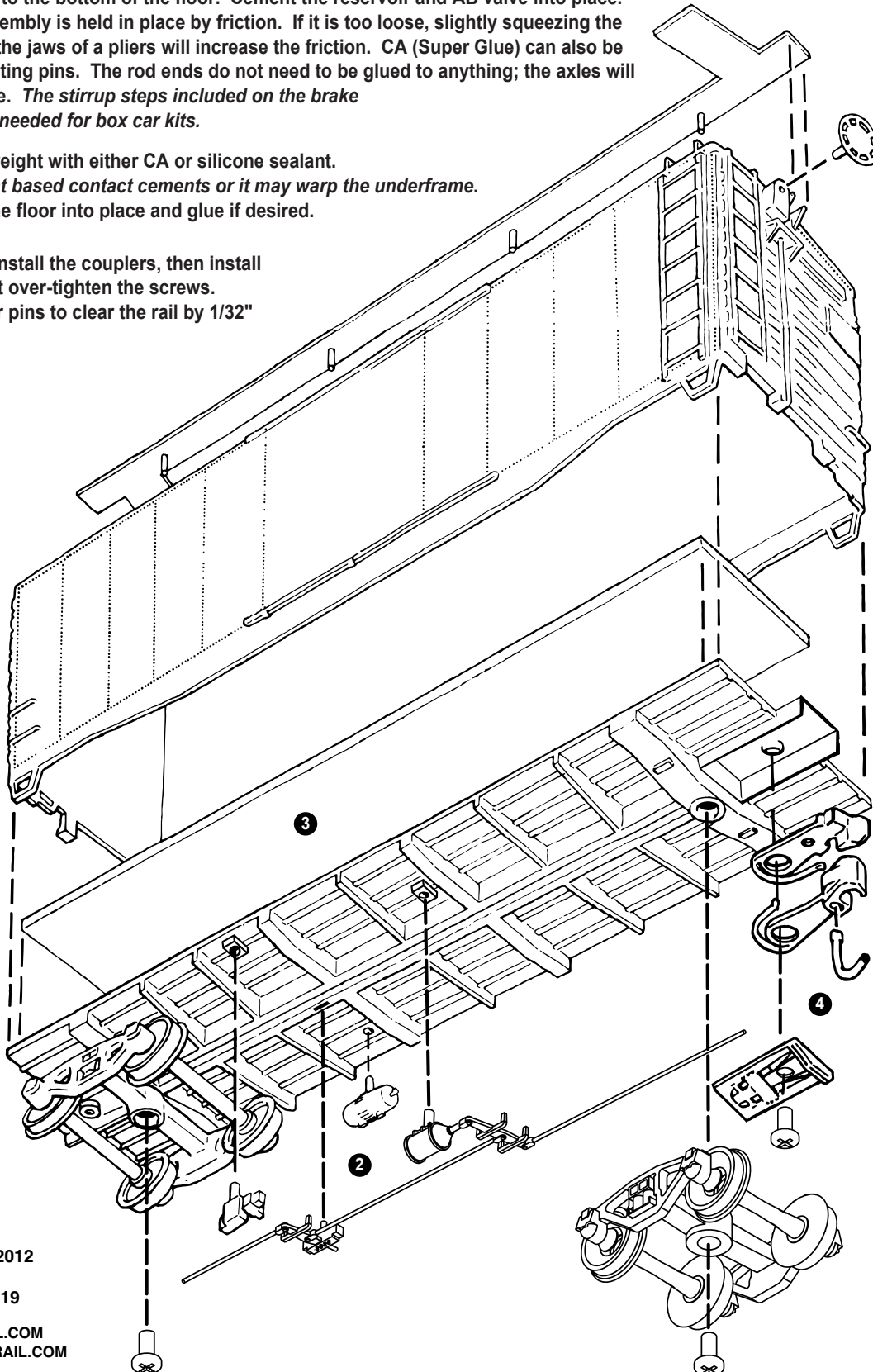




3100, 3500, 3600, 3800 SERIES 40' BOX CAR

- 1** Cut parts from runners with a sharp blade or sprue-cutting nippers.
Do not break the parts off. They are delicate and can be damaged.
- 2** Add brake gear to the bottom of the floor. Cement the reservoir and AB valve into place. The brake rod assembly is held in place by friction. If it is too loose, slightly squeezing the mounting pins in the jaws of a pliers will increase the friction. CA (Super Glue) can also be used on the mounting pins. The rod ends do not need to be glued to anything; the axles will keep them in place. *The stirrup steps included on the brake rod sprue are not needed for box car kits.*
- 3** Install the car weight with either CA or silicone sealant.
Do not use solvent based contact cements or it may warp the underframe. When dry, snap the floor into place and glue if desired.
- 4** Assemble and install the couplers, then install the trucks. Do not over-tighten the screws. Adjust the coupler pins to clear the rail by 1/32"



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