



ACCURAIL®
MADE IN THE USA

2000 SERIES

3-Bay Center-Flow Covered Hopper

Center-flow is a registered trademark of ACF Industries, Inc.

Cut detail parts from sprues with sharp hobby knife.

1) Install brake cylinder & air reservoir on car end, triple valve & outlet gates on floor. Scrape paint from mounting pegs if necessary and apply cement where it will not be seen.

2) Insert car end with brake detail into body at hand brake end and insert other car end at opposite end. **DO NOT CEMENT**

3) Put car body upside-down on firm, flat surface. Fit weights inside tabs found inside car ends **DO NOT CEMENT**

4) Fit floor into body, starting with brake equipment end *making sure brake lever fits through slot in floor.* Bow floor slightly as you fit other car end bottom into slots in floor. Snap into place.

5) Install couplers, making sure you can "shake hands" with car right-side up and install trucks on car.

6) Cut hatch covers from sprue in two steps: Make cut #1 at end of latch bar and cut #2 (made with cover upside-down) trims latch bar to same thickness as others.

With car right-side up, install hatch cover starting with pin in square hole.

7) Install brake wheel and cement if desired.

